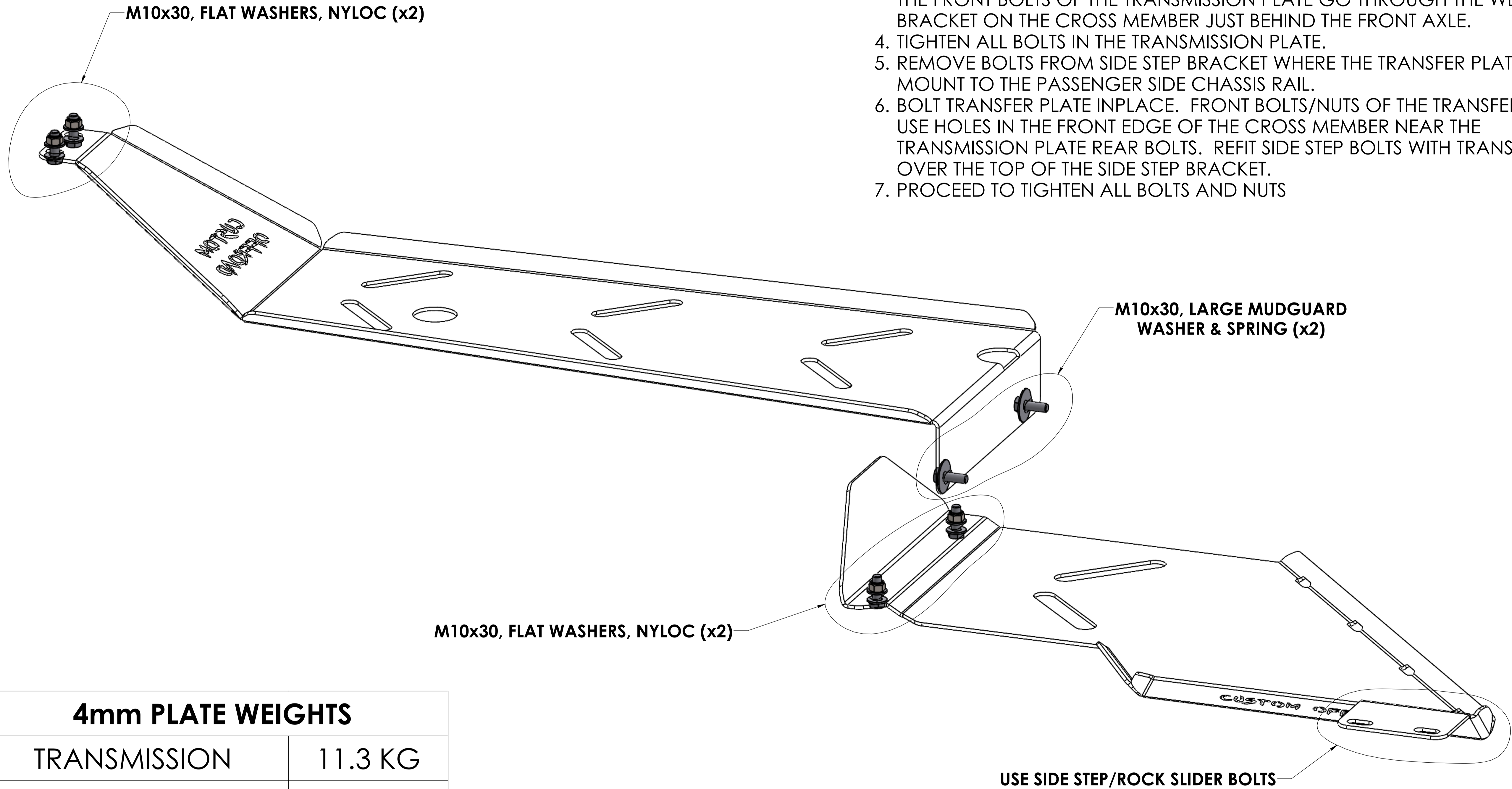


FITTING PROCEDURE

1. ORIENTATE YOURSELF WITH EACH PLATE AND WHERE THEY WILL BE MOUNTED
2. START WITH THE LONG TRANSMISSION PLATE
3. BOLT THE TRANSMISSION PLATE IN PLACE. USE CLAMPS TO HOLD THE PLATE IN PLACE IF NEED BE. REAR BOLTS OF THE TRANSMISSION PLATE GO INTO THE VERTICAL FACE OF THE CROSS MEMBER AT THE REAR OF THE TRANSMISSION. THE FRONT BOLTS OF THE TRANSMISSION PLATE GO THROUGH THE WELDED BRACKET ON THE CROSS MEMBER JUST BEHIND THE FRONT AXLE.
4. TIGHTEN ALL BOLTS IN THE TRANSMISSION PLATE.
5. REMOVE BOLTS FROM SIDE STEP BRACKET WHERE THE TRANSFER PLATE WILL MOUNT TO THE PASSENGER SIDE CHASSIS RAIL.
6. BOLT TRANSFER PLATE INPLACE. FRONT BOLTS/NUTS OF THE TRANSFER PLATE USE HOLES IN THE FRONT EDGE OF THE CROSS MEMBER NEAR THE TRANSMISSION PLATE REAR BOLTS. REFIT SIDE STEP BOLTS WITH TRANSFER PLATE OVER THE TOP OF THE SIDE STEP BRACKET.
7. PROCEED TO TIGHTEN ALL BOLTS AND NUTS



4mm PLATE WEIGHTS	
TRANSMISSION	11.3 KG
TRANSFER	9.6 KG

REVISIONS A: 31/05/24 R. BELL ORIGINAL ISSUE	UNLESS OTHERWISE STATED UNTOLERANCED DIMENSIONS TO BE WITHIN THE LIMITS SHOWN				DRAWN	RICHARD BELL	ASSEMBLY AND BOLT DETAILS TITLE CUSTOM OFFROAD ACCESSORIES INEOS GRENADIER BASH PLATES COMPONENT DETAILS ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED	SIZE	DRAWING No.		
	NOMINAL SIZE	UP TO 50	ABOVE 50 UP TO 100	ABOVE 100 UP TO 300	ABOVE 300 UP TO 1000	CHECKED			A1	NUMBER	REV.
	MACHINING	± 0.1	± 0.2	± 0.3	± 0.5	± 1.0		APPROVED		COA-221	A
	FABRICATION	± 0.5	± 0.5	± 0.5	± 1.0	± 2.0		DATE APPD		CUSTOMER	
	ASSEMBLIES	± 0.5	± 0.5	± 0.5	± 1.0	± 2.0		SCALE	1:2.5	PROJECT	
							DO NOT SCALE IF IN DOUBT ASK	CAD FILE			
								COA-221-Ineos Grenadier Assembly Instructions			

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